

Sub D1 14. (Twice amended) A method of forming a plurality of perforations in a concavely curved domed portion of a vent disc, the perforations each having centerlines, which comprises:

C1 forming the plurality of perforations with each of the centerlines coincident to a radius that forms the concave curvature of the domed portion, wherein the plurality of perforations have at least two different diameters through the domed portion.

Sub D2 C2 15. (Amended) The method of claim 14, wherein the method includes forming a plurality of upwardly extending depressions in the undersurface of the domed portion, said depressions having centerlines that are coincident with said radius that forms the concave curvature of the domed portion.

16. (Amended) A method of forming a plurality of perforations in a concavely curved domed portion of a vent disc, which comprises:

forming a plurality of upwardly extending depressions in the undersurface of the domed portion while leaving a residual of domed portion above the depressions, said depressions having centerlines, said centerlines being